



THE POSITION

To follow drawings to produce correct components to the required standards in the most efficient and cost effective way within the Turning Department.

POSITION:
CNC Turner

DEPARTMENT:
Production

TYPE:
Full Time

LOCATION:
Lambert
Station Estate
Tadcaster
North Yorkshire
LS24 9SG
United Kingdom

KEY ACCOUNTABILITIES

- Produce quality components by programming, setting and operating appropriate equipment
- Liaise with team leader to ensure most effective and efficient methods are used
- Solve production and manufacturing problems, referring up to Team Leader when necessary

KEY RESPONSIBILITIES

- Manufacture components using effective and efficient methods ensuring best value is obtained. This will reduce production time and help maintain Lambert's competitiveness.
- Use own experience to provide innovative and creative solutions to production problems ensuring products are produced to a high standard and are compliant with technical drawings.
- Interact with Turning Team Leader about progress of jobs to ensure awareness of anticipated completion dates.
- Comply with Health and Safety requirements to eliminate avoidable accidents and reduce unavoidable one
- Ensure high standards of manufacturing quality are maintained ensuring correct quality of products which are fit for purpose. This will encourage repeat and new business and ensure compliance with quality standards ISO9001 and ISO14001.
- Ensure products produced pass final inspection before leaving the department to ensure compliance with quality standards. Always delivering "Right First Time".
- Accurately monitor and report on the amount of workforce time spent on each job to ensure that this can be correctly costed and invoiced to the customer.
- Reporting faults and maintenance requirements swiftly to Team Leader to ensure that repairs and servicing can be carried out efficiently reducing down time to a minimum.
- Maintain all tools and equipment to a high standard in order to ensure that they are capable of working and producing components to the high specification expected.
- Maintain good housekeeping systems in work areas ensuring job completion tidy up at the end of each project so work area is ready to receive next project.
- Always demonstrate respect, integrity, trust and excellence in interactions with all colleagues, customers and suppliers in line with Lambert's internal customer programme.

DESIRED SKILLS & EXPERIENCE

A proven, high level of skill in the following areas:

- Experience of working in a manufacturing machine shop environment and programming, setting and operation of appropriate equipment within a turning department.
- Experience of working in a team in a manufacturing department or in a similar environment
- Experience of working with technical engineering drawings in a precision machine shop
- Experience of working to fine tolerances and with a wide range of engineering materials including carbon and stainless steels, aluminium etc
- Experience of consistently manufacturing 1 off bespoke components to new designs
- 5S change experience
- Experience of LEAN manufacturing techniques

THE PERSON

We are looking for someone with the following qualifications:

- Qualification in a relevant engineering discipline, eg Apprenticeship
- Operate a centre lathe (both CNC and conventional)
- Fanuc controls trained would be an advantage
- Use 4 jaw chucks
- Machine shaft work using steadies
- Machine eccentrics
- Various types of threading and screw cutting
- Crane Lifting Certificate

If the above sounds like you and you would like further information or details of the full job description please contact HR. If you wish to apply please forward a copy of your CV together with a covering letter to careers@lamberteng.com.