



Focused & service driven
precision engineering

Lambert

Precision Components

Plant List

SECTORS:

- Healthcare
- Oil & Gas
- Power Generation
- Nuclear
- Aerospace
- OEM

MACHINING CENTRES

1 x Mazak VCS530C Vertical Machining Centre	
1 x Soraluce SP6000 Travelling Column Machining Centre	L: 4500 x H: 2000 x V: 1200
1 x Asquith Butler Travelling Table Machining Centre	L: 3000 x H: 2000 x V: 1200
1 x Hi-Power Elgamill Travelling Column Machining Centre	L: 6200 x H: 1965 x V: 955
1 x Bridgeport VMC 1500 XP Machining Centre	L: 1500 x H: 660 x V: 600
1 x Bridgeport VMC760-22 Machining Centre	L: 800 x H: 520 x V: 500
1 x Bridgeport VMC600 Machining Centre	L: 600 x H: 410 x V: 520
2 x Hurco VMX50 Vertical Machining Centre	L: 1270 x H: 660 -
1 x Hurco VM3 Vertical Machining Centre	L: 1270 x H: 457 -

All measurements shown are in millimetres

BED MILL

1 x Hurco Hawk 30SSM Bed-Mill	H: 890 x V: 457
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JIG MILLS

1 x De-Vlieg Spiramatic Jig Mill 54K96	H: 2440 x V: 1830
1 x De-Vlieg Spiramatic Jig Mill 43H72	H: 1830 x V: 1370
1 x De-Vlieg Spiramatic Jig Mill 2B36	H: 910 x V: 610

MILLING MACHINES

2 x Bridgeport Series II Interact 4
2 x Ajax AJT4 Turret Mills
3 x Ajax AJT5 Turret Mills
Huron MU6 RAM Type Milling Machine

LATHES

All measurements shown are in millimetres

1 x Colchester Combi 600	Dia: 500 x L: 1800
1 x Colchester Tornado 220M—Slant Bed & Live Tool Turret	Dia: 260 x L: 540
1 x Colchester CNC 2000—8 Station Duplomatic Tool Station	Dia: 400 x L: 1250
2 x Colchester Triumph 2500	Dia: 400 x L:1220
2 x Colchester Triumph 2000	Dia: 380 x L:1220
1 x Colchester Magnum 1250	Dia: 635 x L: 4000
1 x Colchester Mastiff 1800	Dia: 554 x L: 2000
1 x Binns Berry Trident E1000	Dia: 820 x L: 6800

SLOTING MACHINE

1 x Lunn Davies 15VS Automatic Key Seating Machine

GRINDING MACHINES

1 x Jones & Shipman Surface Grinder	L: 460 x W: 150
2 x Chevalier Surface Grinder	L: 700 x W: 400
1 x Giavanni Drill Grinder	Capacity: 75

FABRICATION

Welding carried out to Lloyds approved standards where applicable and coded welding certification carried out to BSEN ISO 15614. CO2, Argon, MIG, TIG welding equipment and plasma cutting up to 20mm.

1 x Pearson Guillotine	W: 2440 x THK: 12
1 x Pearson Break Press	W: 3000 x 70 tonne
1 x Kingsland Punch Machine	
1 x Morgan Bending Rolls	W: 1900 x THK: 13

INSPECTION

ISO 9001 accredited and equipment is calibrated by NAMAS agency

1 x Mitutoyo 191-244R Crysta-Apex-S544 CMM

1 x Mitutoyo 191-726H-2 Crysta-Apex-C122010 CMM

1 x Faro Gage Plus CMM

1 x Mitutoyo L-H600 High Accuracy Linear Height Measuring Machine

Inspection continued

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1 x Mitutoyo HDM 192 digimatic height gauge

1 x Mitutoyo PJ300 profile projector with digimatic readout

1 x Mitutoyo DT-10 Hardness Tester

1 x Mitutoyo SJ-301 Surface Finish Tester

Gagemaker function internal/external thread gauges

Plastic Weld Test Analysis

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Value through Innovation

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Automation Systems Equipment Engineering Precision Components